

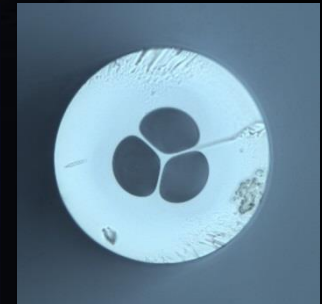
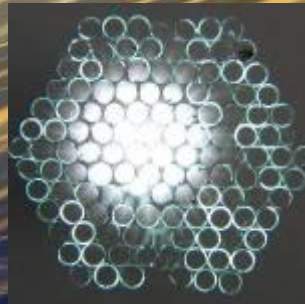
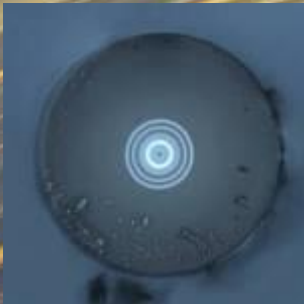


UFE

**Academy of Sciences
Institute of Photonics and Electronics v.v.i.**

Technology of Optical Fibers

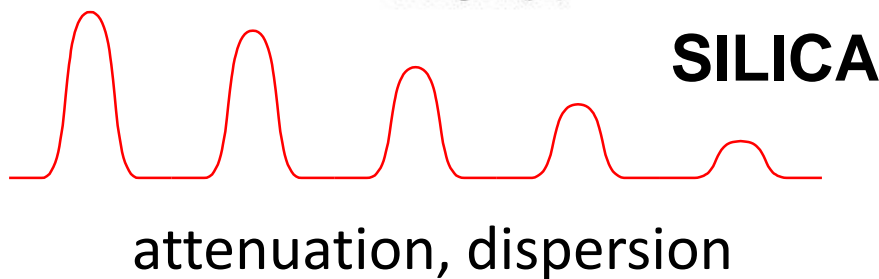
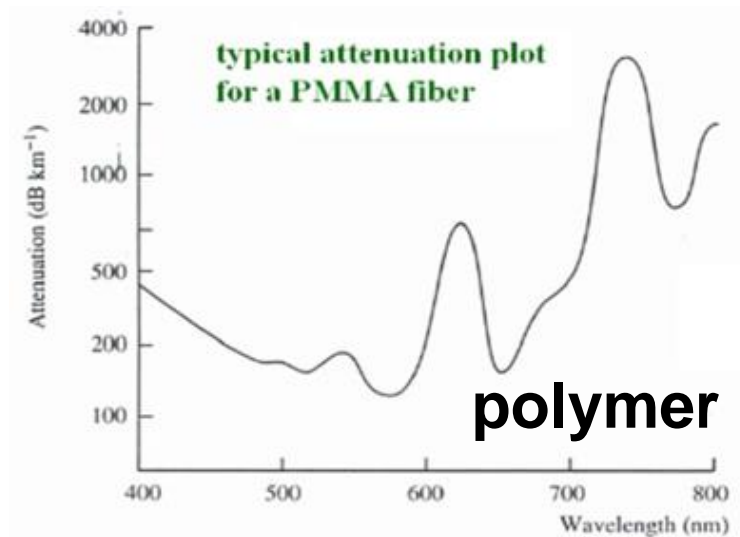
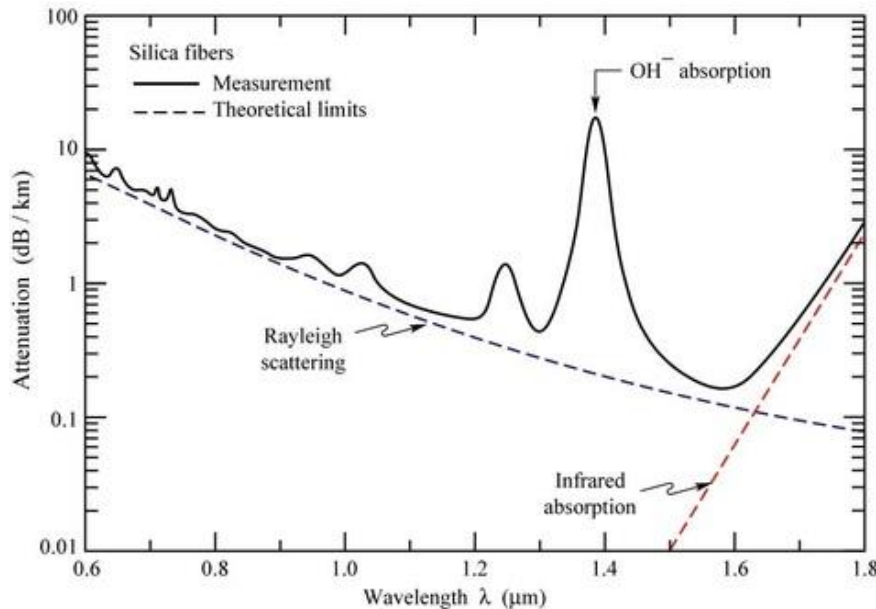
I.Kašík, www.ufe.cz



Optical fiber

Optical fiber : dielectric structure, $L \ll r$, $n_{\text{core}} > n_{\text{clad}}$

Optical losses in optical fibers (intrinsic, extrinsic)



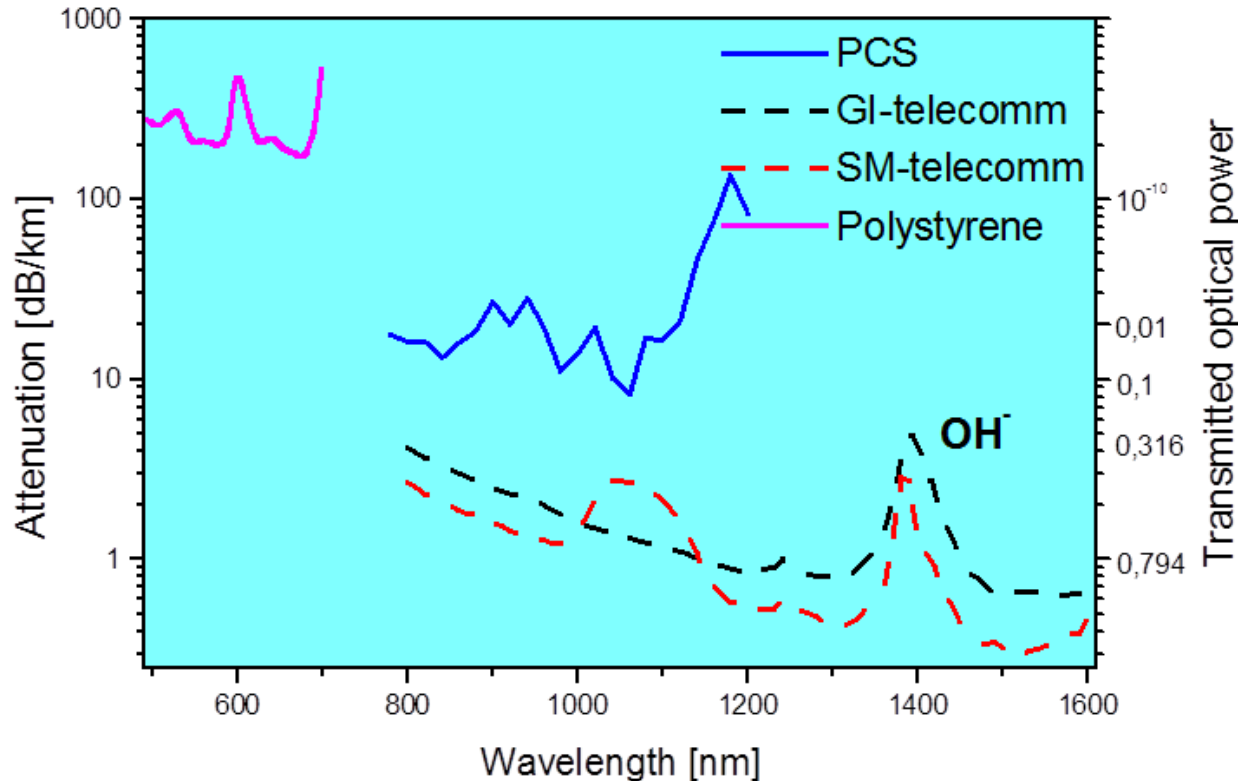
**Nobel prize
2009
Ch.K.Kao**



Optical fiber

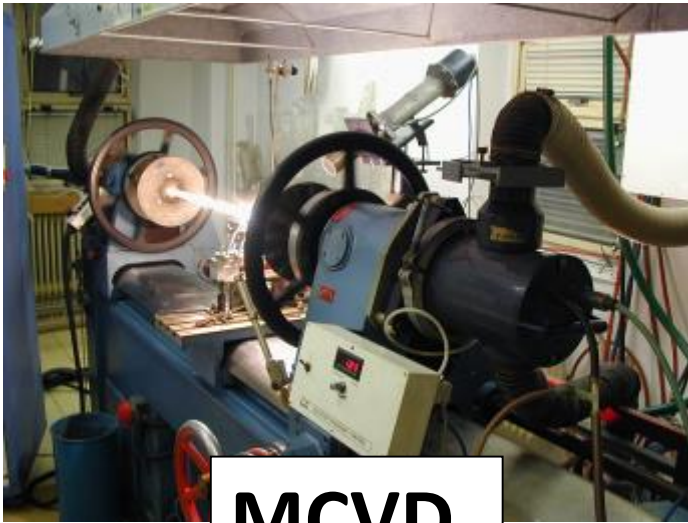


- high-purity
- silica based
materials,
max. impurities
acceptable in ppb
(10^{-9})



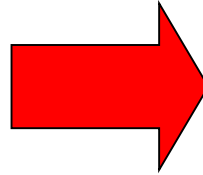
Conventional glassmaking => **ULTRA-PURE TECHNOLOGIES**

Optical fiber technology

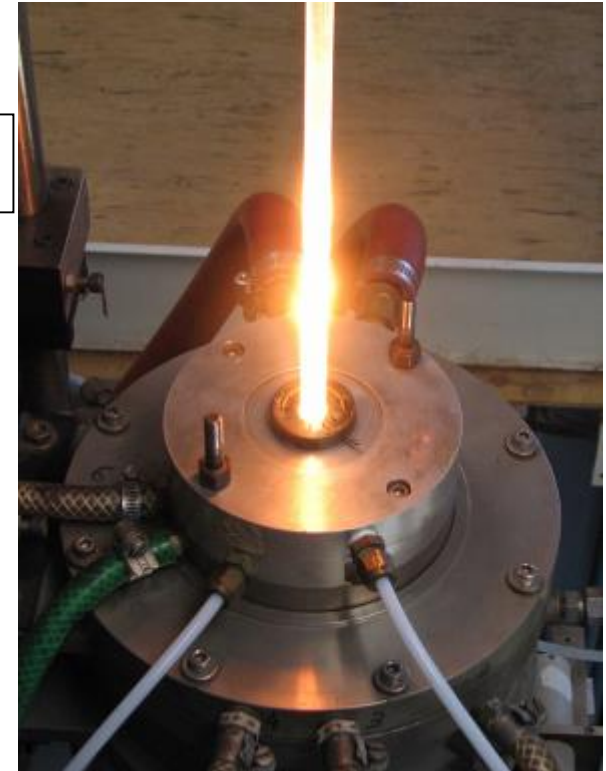


MCVD

1. Preform



2. Fiber drawing

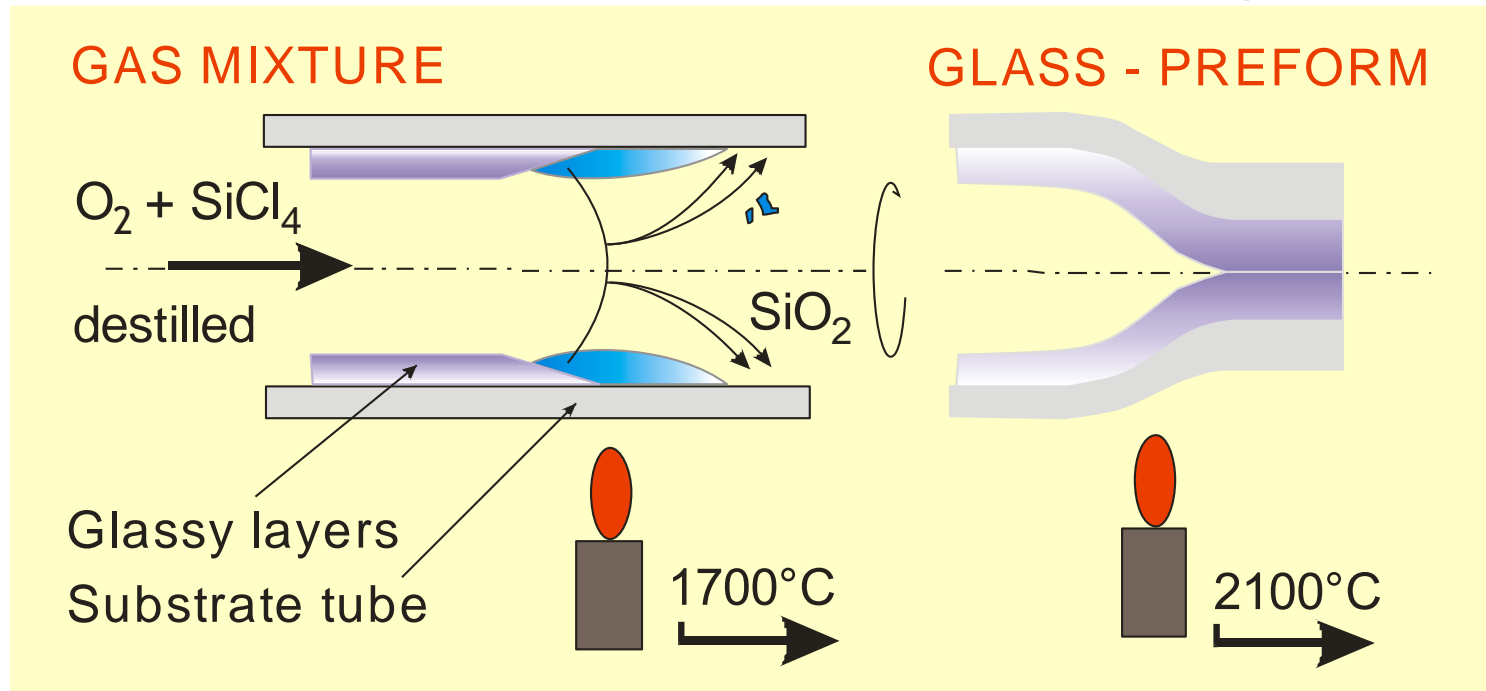


Preform preparation : CVD-based

MCVD – (Modified) Chemical Vapor Deposition

1. Deposition of layers

2. Collapse

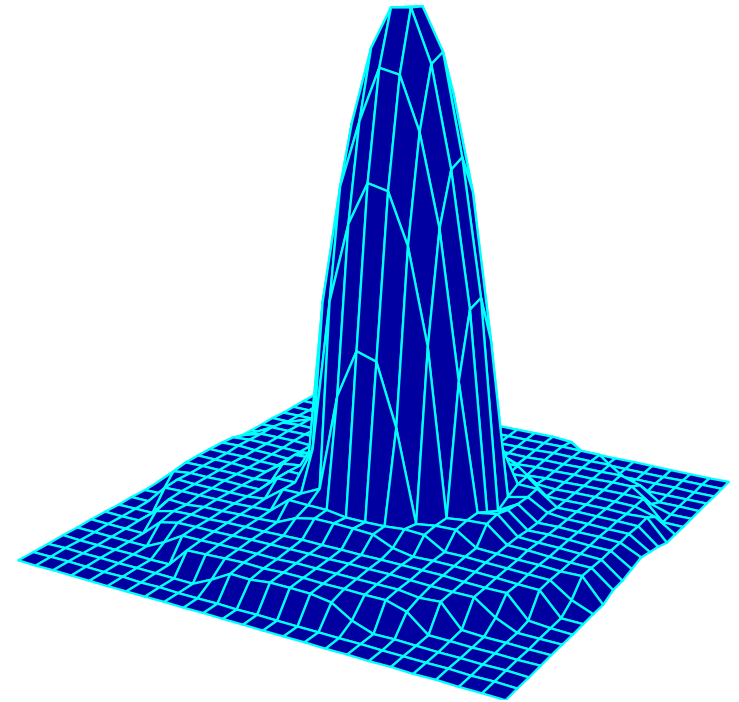


- Sequential sintering of **thin glassy layers** (of thickness 1-20 μm) onto inner wall of silica substrate **resulting in bulk material – preform**
- **high purity** ($\sim 10^1$ ppb) **high preciseness** (better than 1 %)

MCVD => Preform



Microphoto of cross section of produced preform



Tomography of the refractive-index profile of preform

- High purity material due to FO-Optipur purity starting materials.
- High quenching rate ranging from 10^2 to 10^3 °C/s.

MCVD => Preform

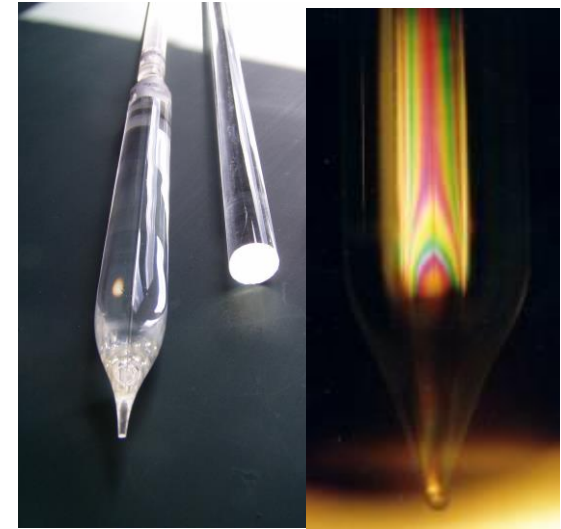


Deposition

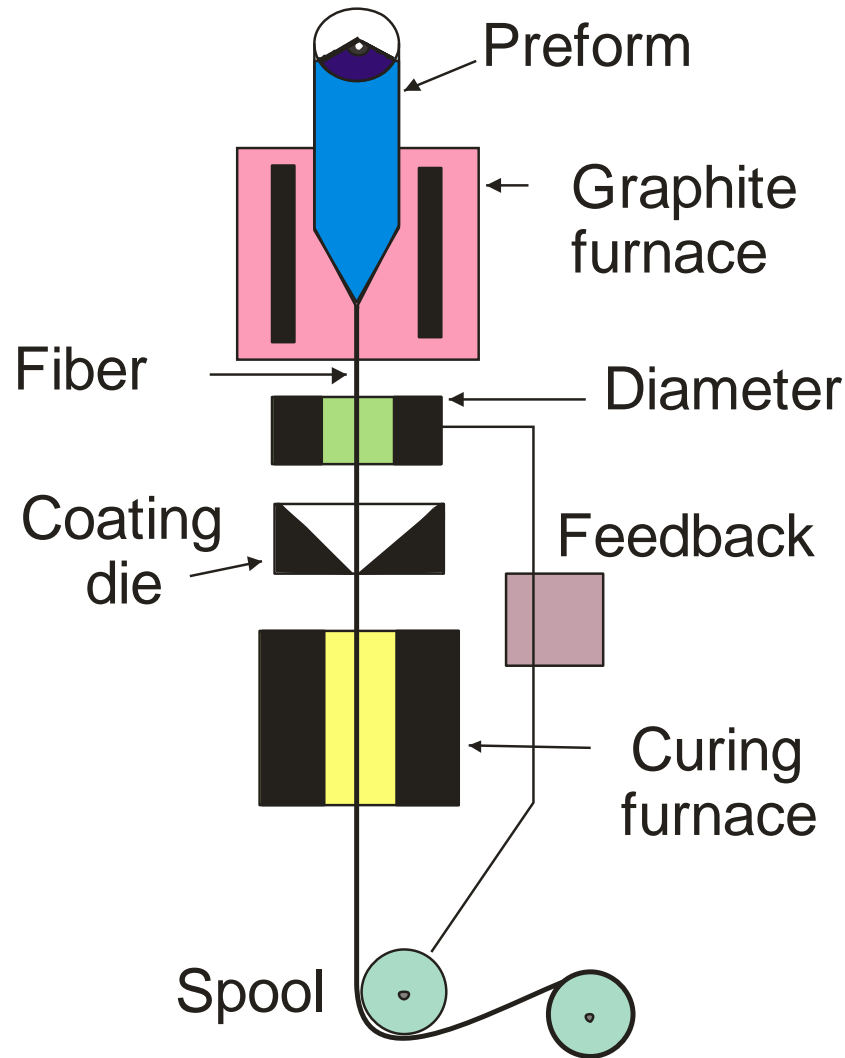
Colapse

Distilled
starting
halogenides

Preforms



Drawing of optical fiber from preforms



- Diameter
80-1000 μm
- Temperature
1800-2100 $^{\circ}\text{C}$

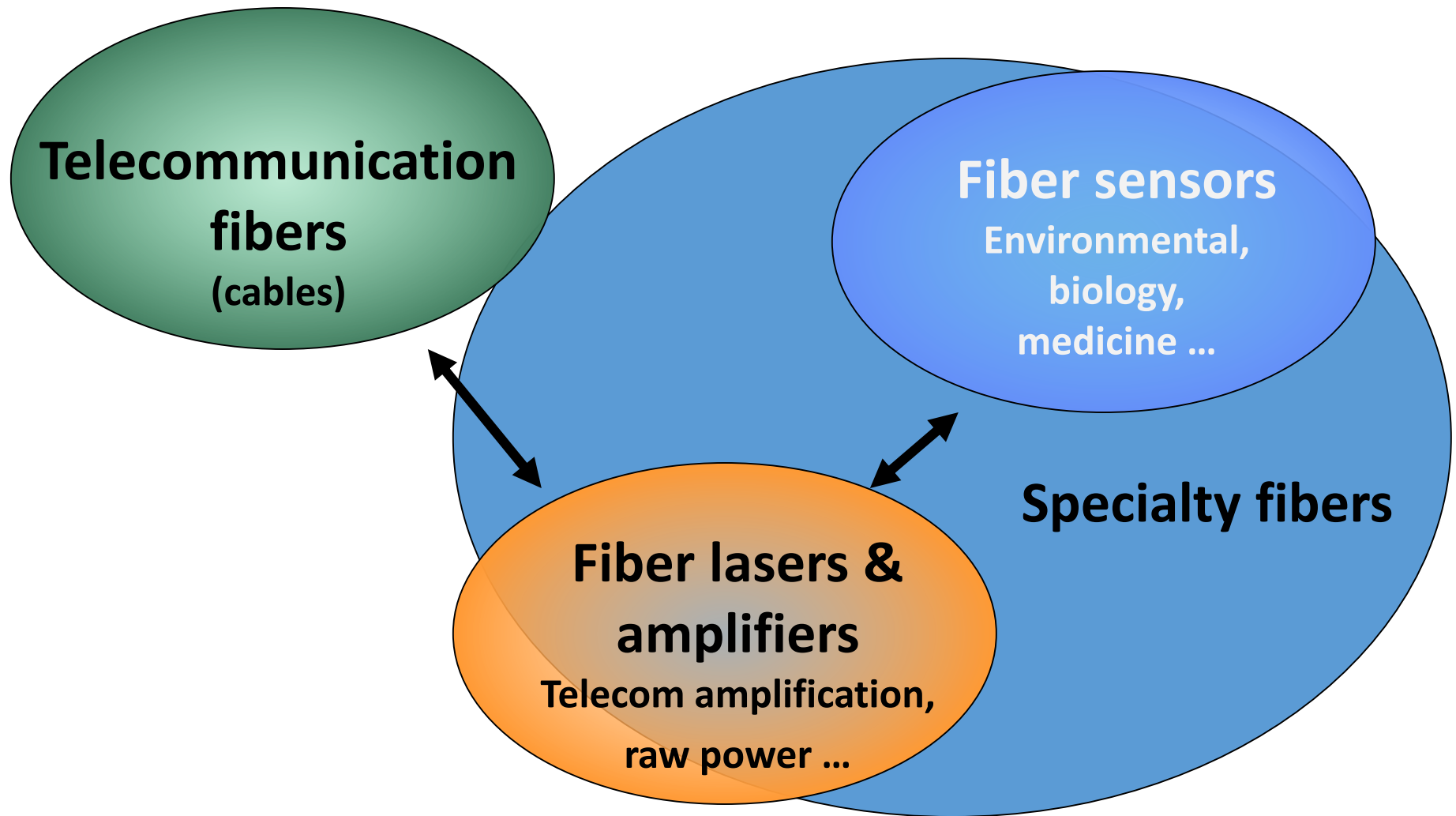
- No textile
- No thermo-insulation
- No nano-fibers



Technology

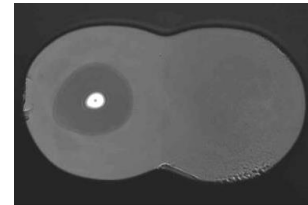
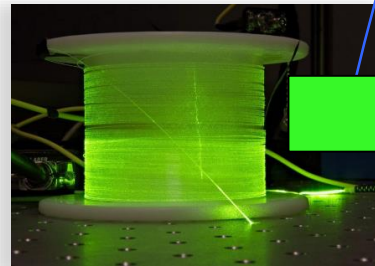
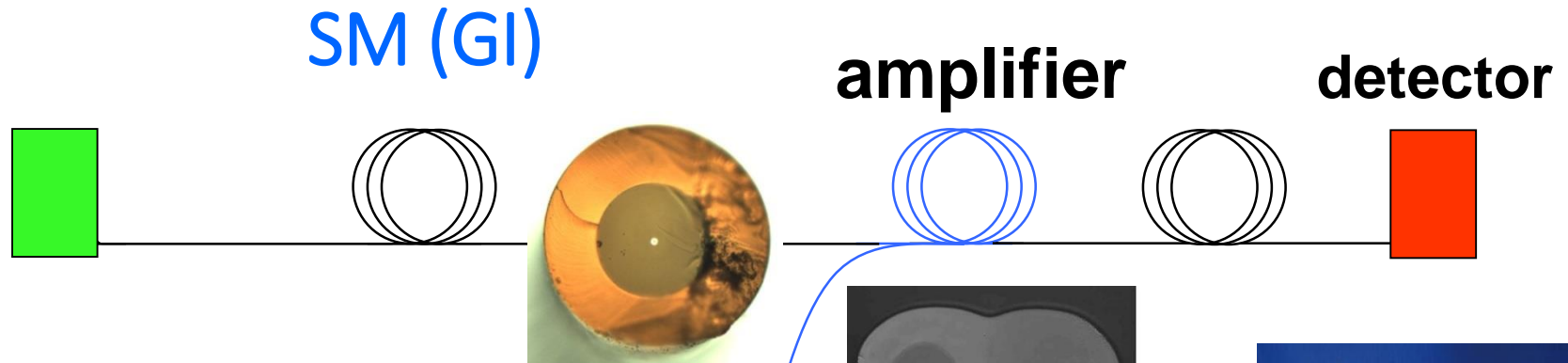
See video

Application



Optical fibers for communications

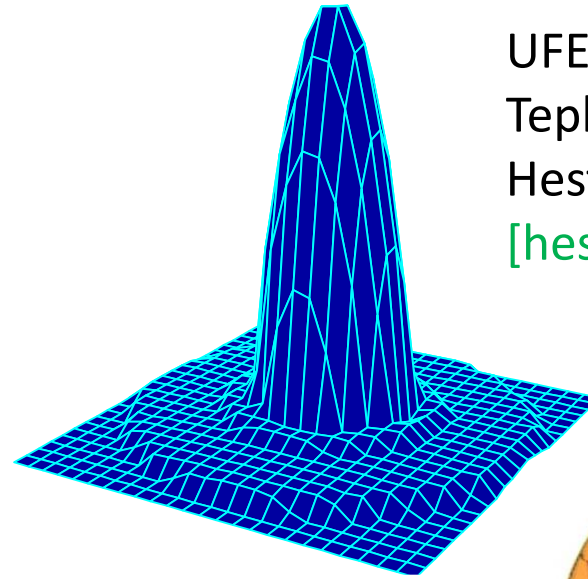
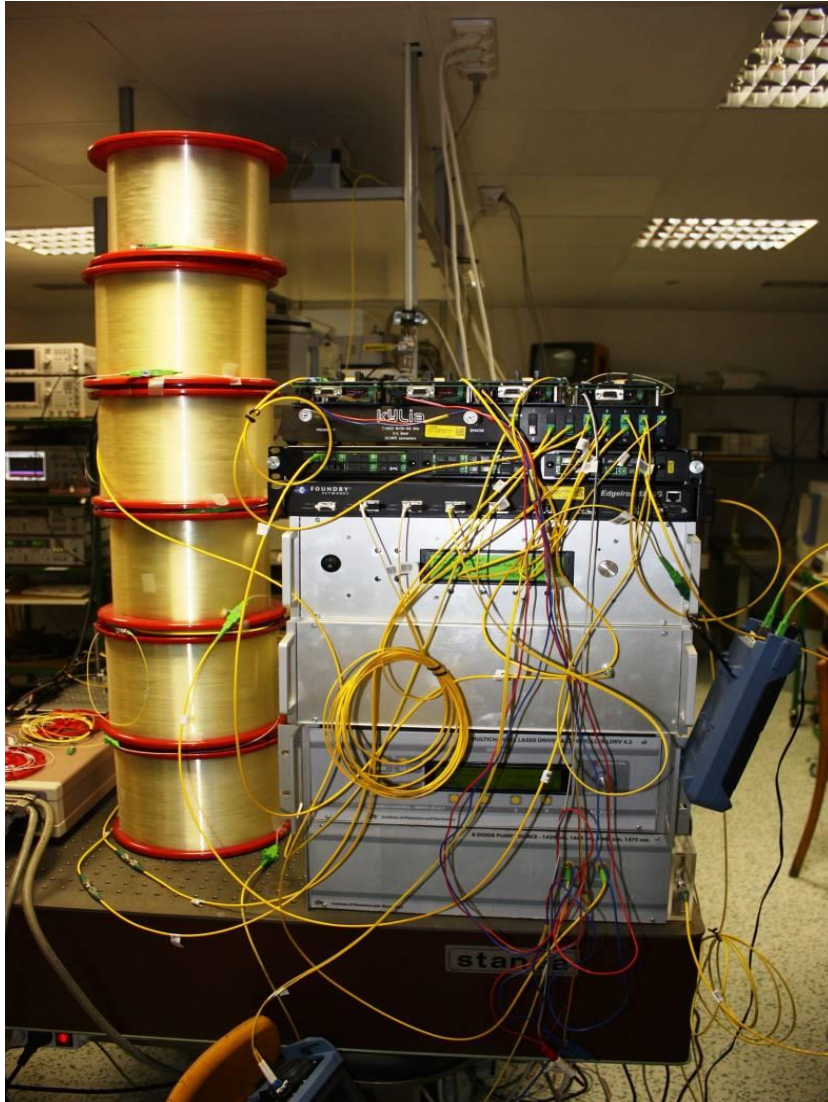
passive



Requirements:

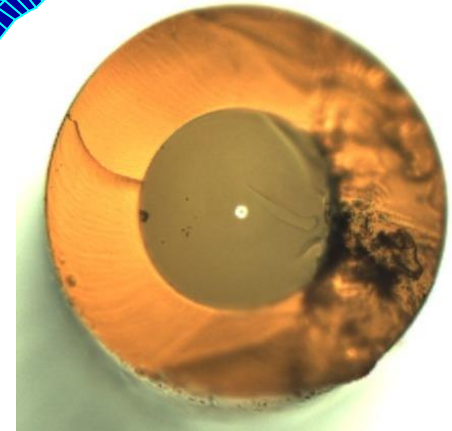
- Low attenuation, low dispersion
- Durability (temperature, pressure, EM field...)
- Low price ($\ll 1$ USD/m)

Telecommunications



GI - multimode

UFE Prague =>
Teplice, CR =>
Hesfibel, TR
[\[hesfibel.com.tr\]](http://hesfibel.com.tr)



SM - singlemode

200 km telecom line - test

Telecommunications

Internet connection : 8.1 MB/s (7)

Fix line: EU 95% towns, 82 % countryside

CR 97% towns, 90 % countryside

FTTx 210 000 users in CR = 7%

Strategy: each municipality <200 inhabitants

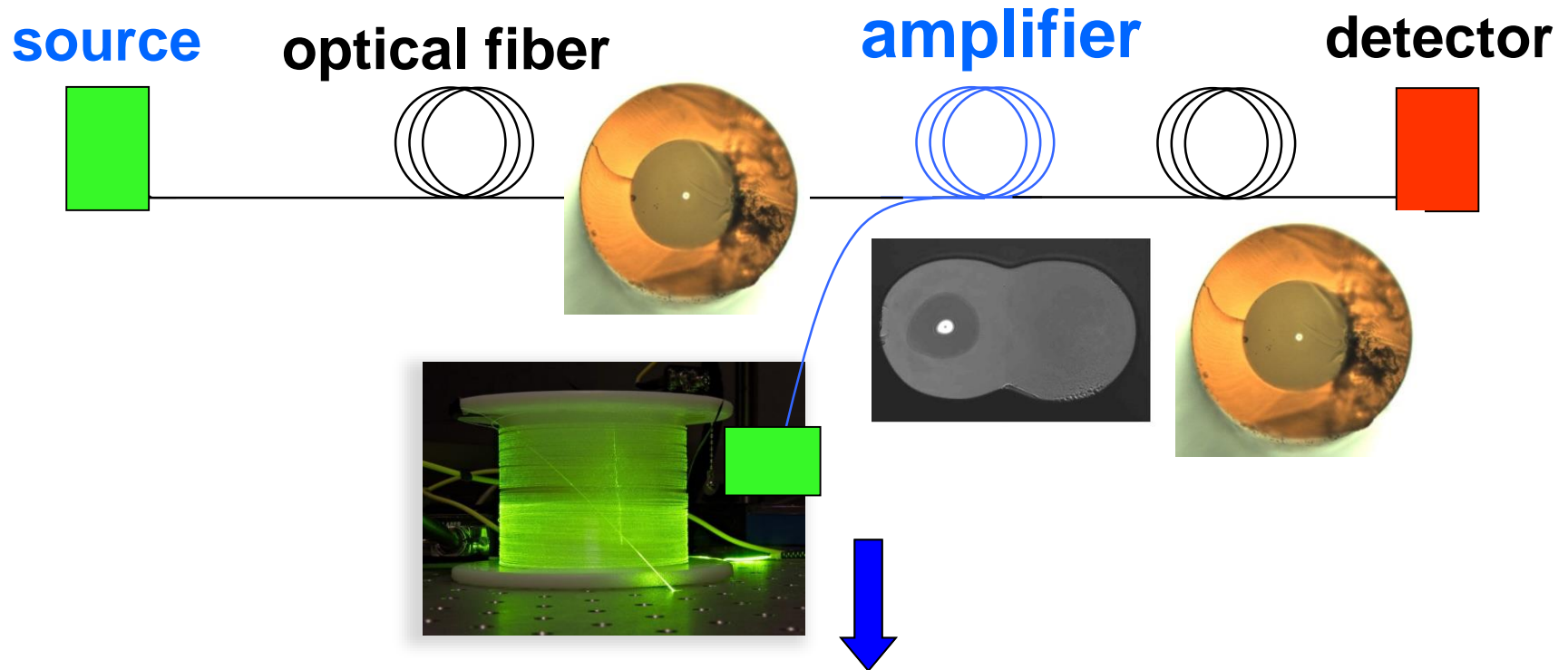
optical connection

[Vodrazka, NoTeS, 2013]



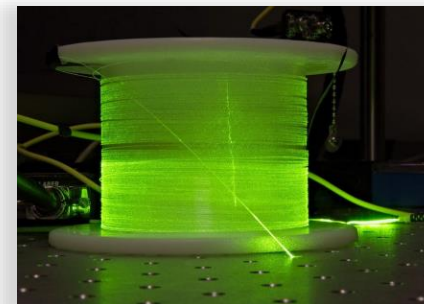
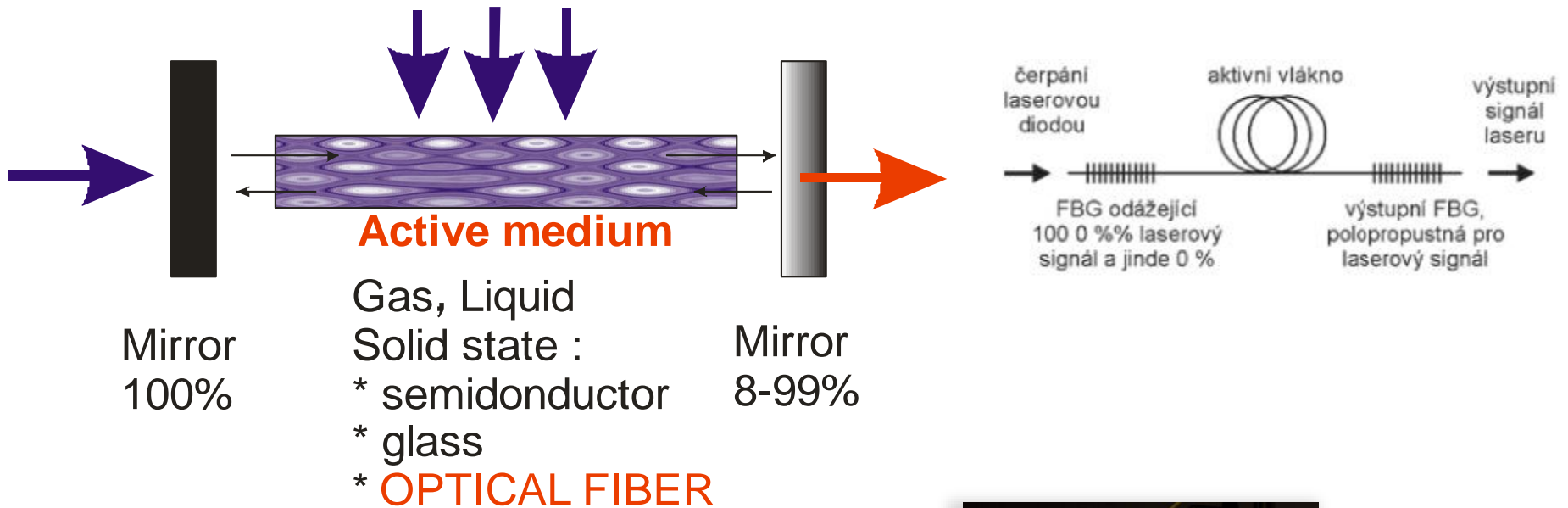
Specialty optical fibers for communications

Fiber lasers and amplifiers



Fiber amplifier, fiber laser

Silica specialty optical fibers for fiber lasers and amplifiers



Er^{3+}

[C.J. Koester, E. Snitzer, Appl.Opt. (3) 1964, 1182] , [S.B. Poole, J.Lightwave Tech. LT-4 (1986), 870], [E.Desurvire, J.Lightwave Tech. LT-7 (1987), 835]

Fiber lasers

- * **high conversion efficiency** (fiber lasers ~70-90%) - savings
- * **high quality beam** (nearly Gaussian, low divergency)
- * **high brightness** (high concentration of power)
- * **good thermal management** (cooling)
- * effective pumping
- * tunability
- * compactness
- * size (long resonator in small space)



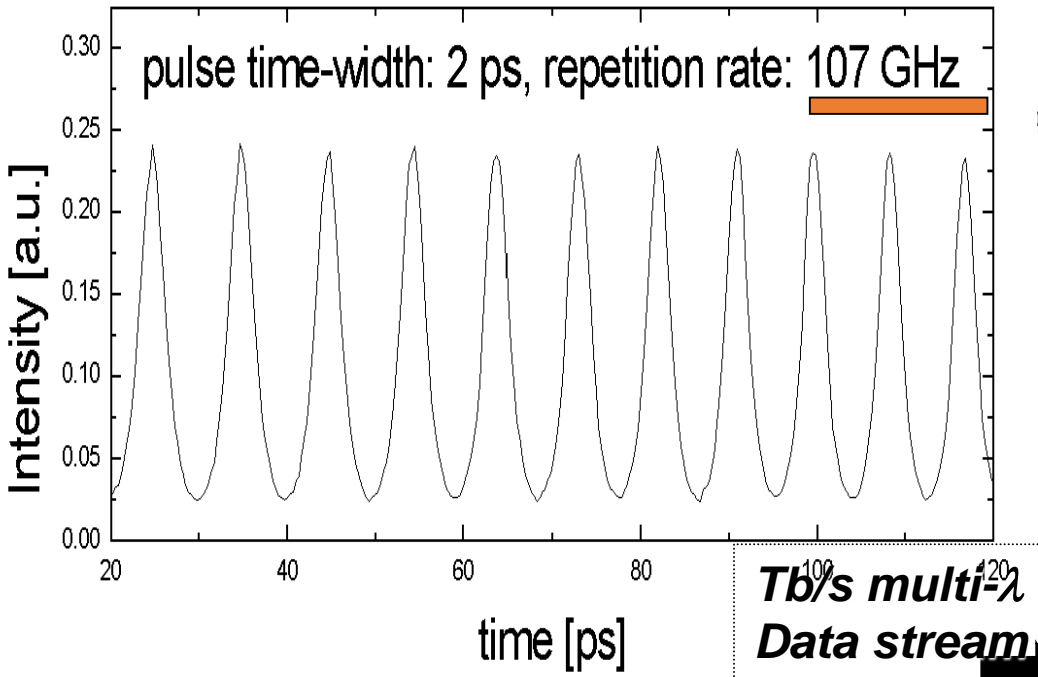
[IPG]

TDM

mW

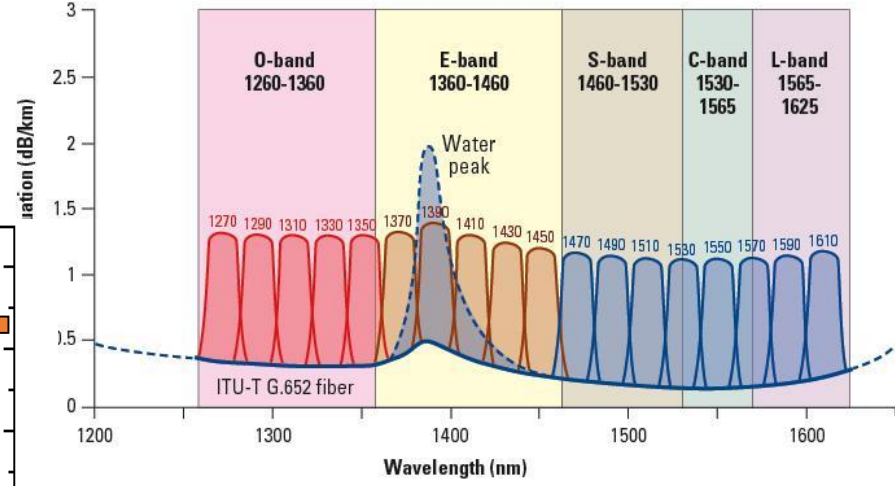
WDM

Time Division Multiplexing (TDM) Q-switched FL

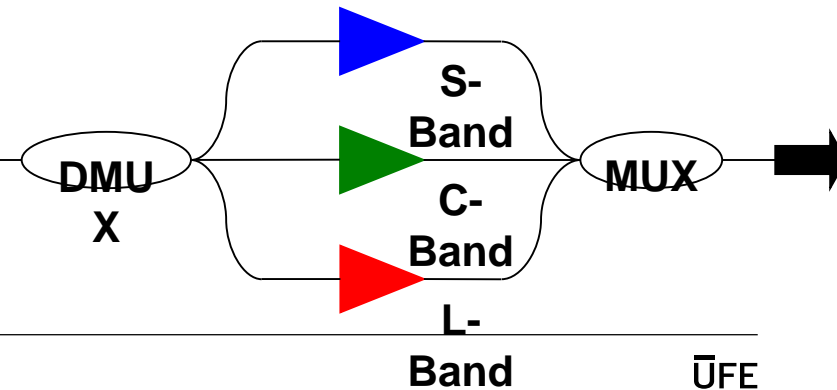


[I.Kasik, J.Kanka, Pure&Appl.Opt.,1997]

CWDM wavelength grid as specified by ITU-T G.694.2

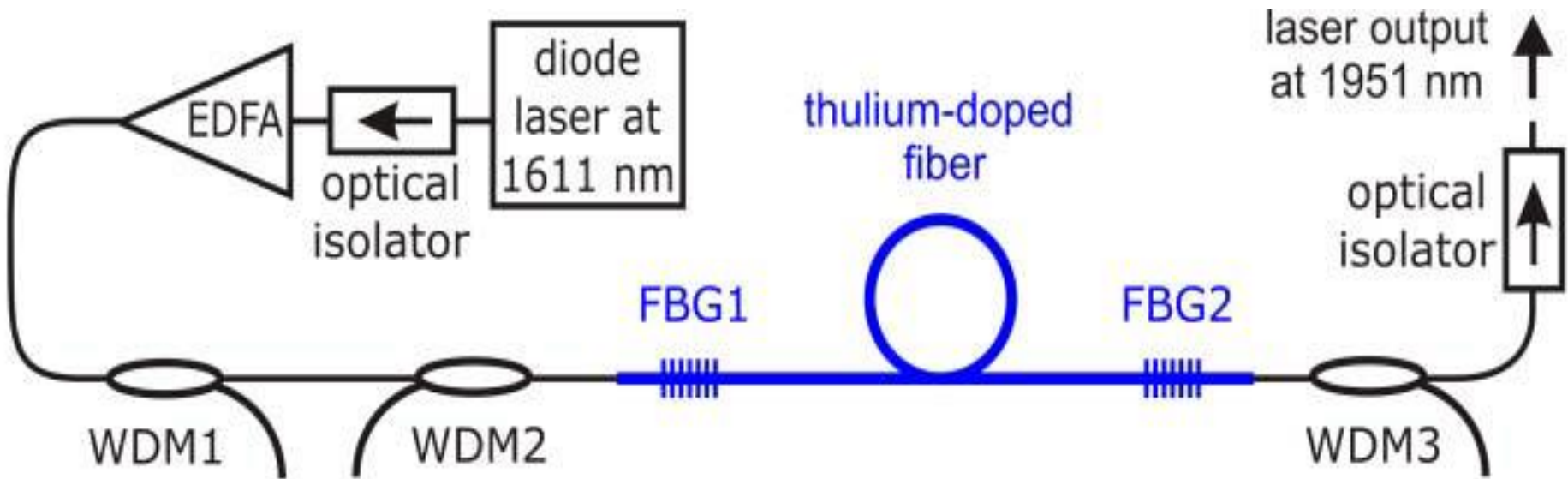


Wavelength Division Multiplexing (WDM)



Monolithic Tm fiber laser at 1951 nm

Eye-safe spectral region (\neq 1550 nm)

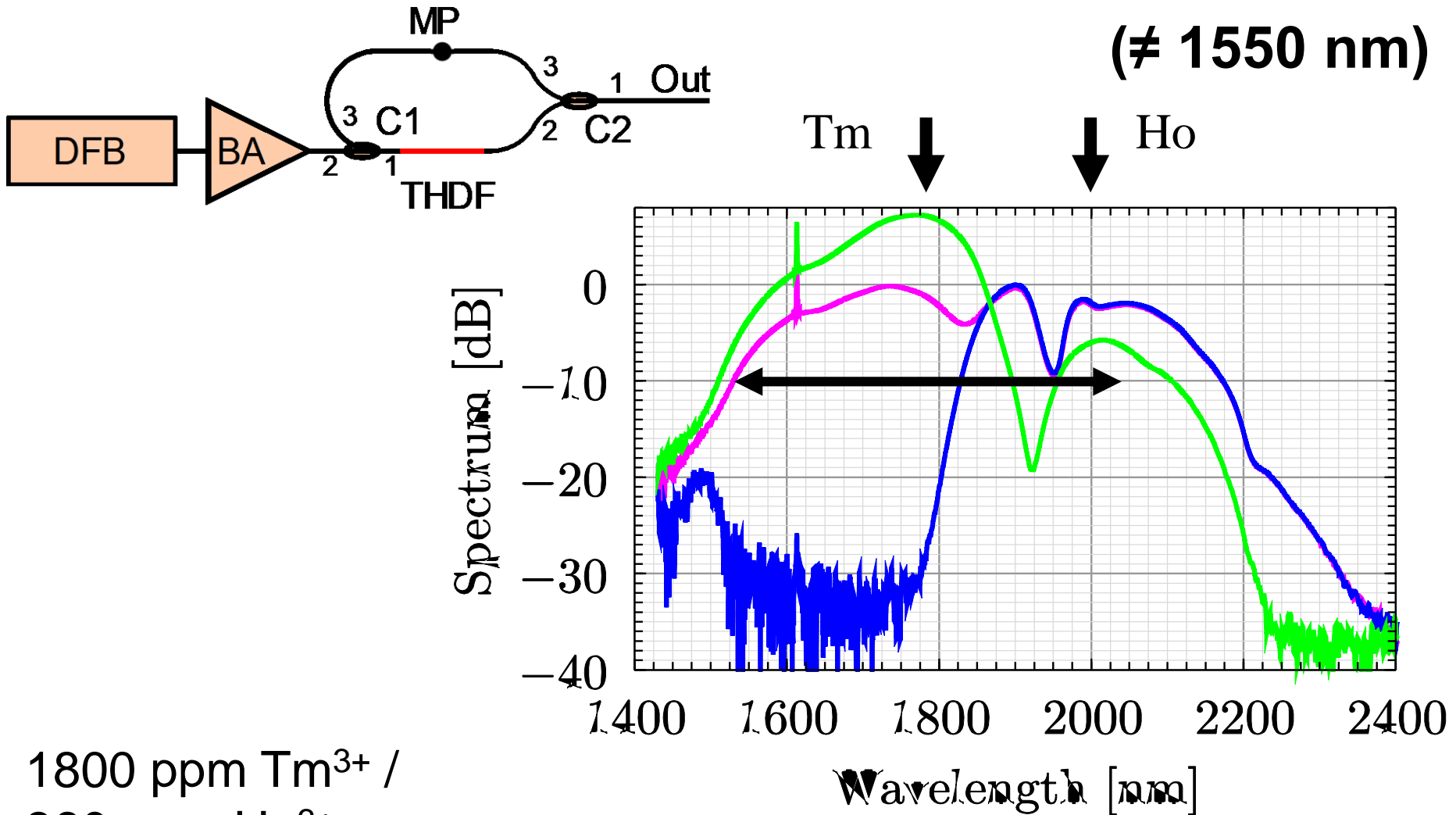


* 1000 ppm Tm³⁺, 11mol% Al₂O₃, 0 mol% P₂O₅ or GeO₂,

* **deep-UV inscription of FBG**

[P.Peterka, Photonic Technol Lett, 25, 2013, 1623]

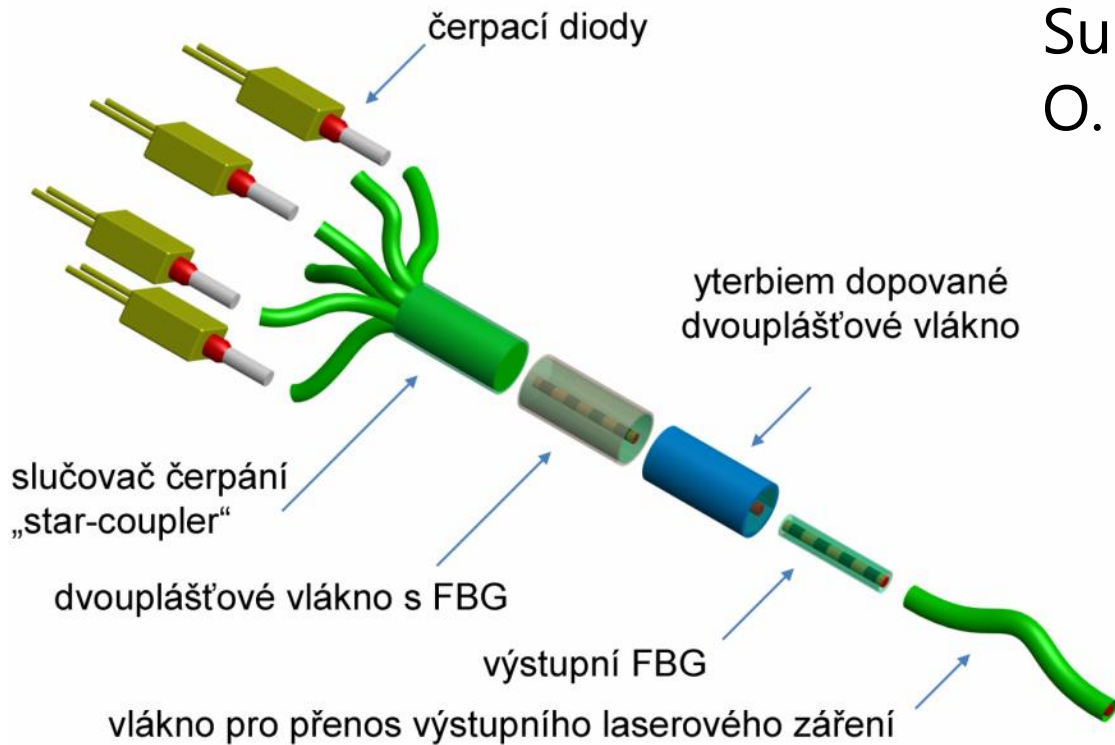
Tm/Ho fiber for ASE (1550-2050 nm) source



1800 ppm Tm^{3+} /
360 ppm Ho^{3+}

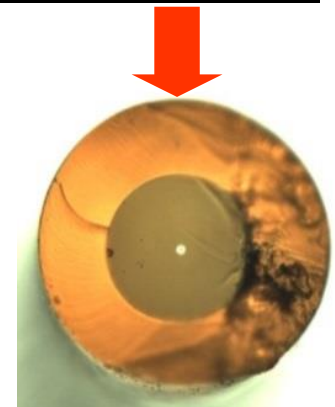
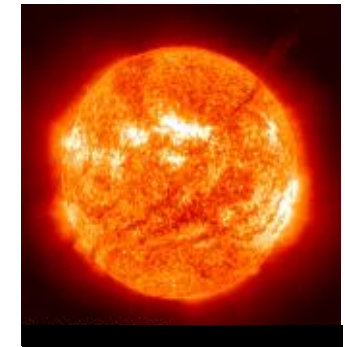
[P.Honzatko, Optics letters 39 (2014) 3650-3653]

Fiber lasers $mW \rightarrow kW$



Intenzity of light

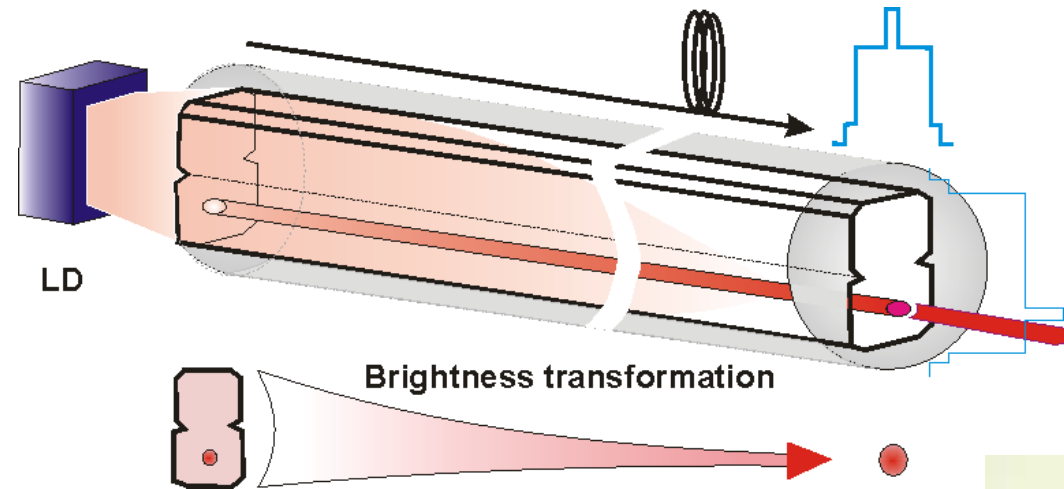
Sun	63 MW/m ²
O. fiber	12.7 GW/m ²



[P.Peterka, Eysafe, 2015]

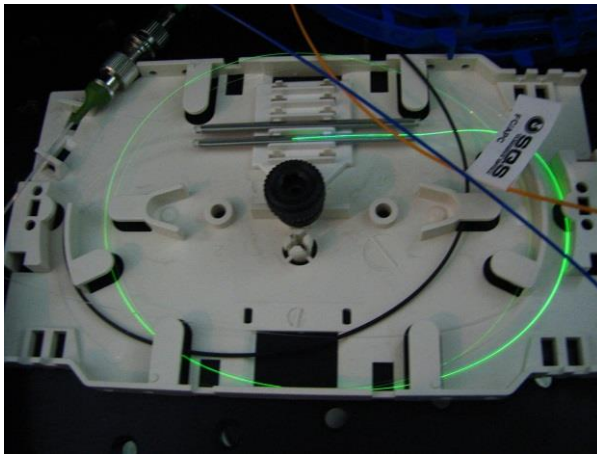
Beam combining, double-clad structures

Fiber lasers $mW \rightarrow kW$



[IPG photonics.com]

[Peterka, Kasik, CZ Pat.301215]



Er/Yb - fiber laser



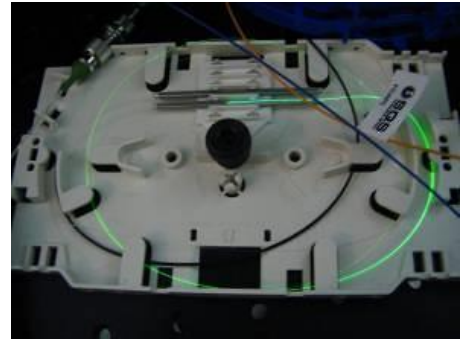
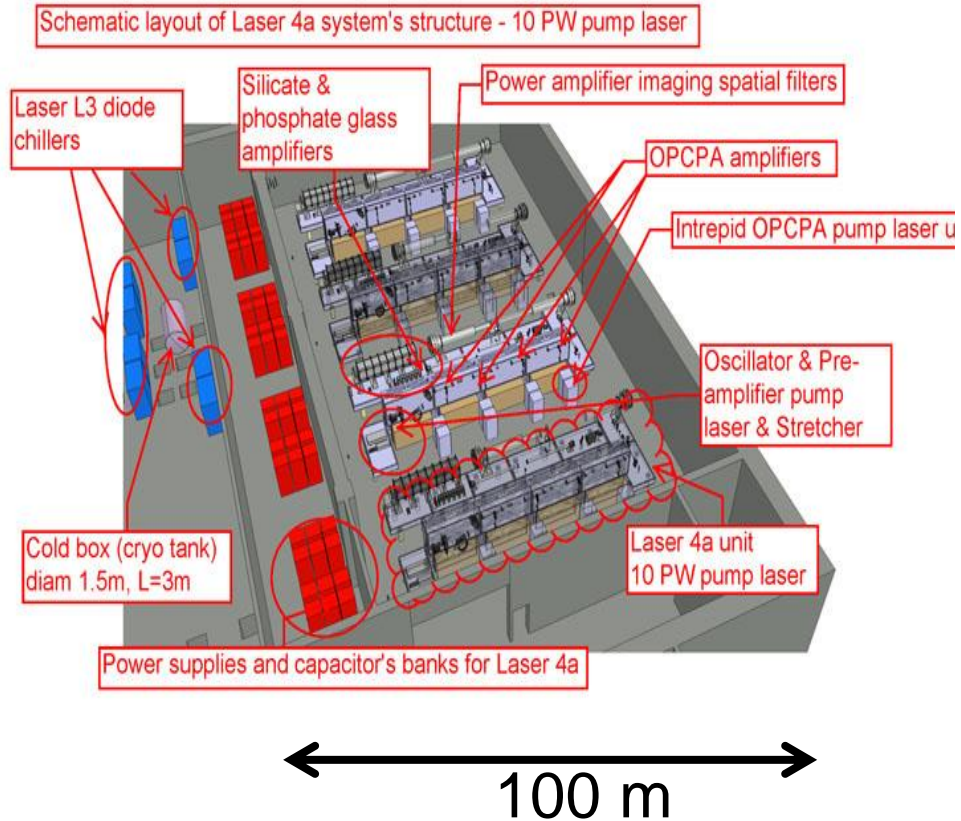
Splicing & cutting $< 2kW$

Fiber lasers vers. solid state lasers (SSL)

- High brightness + flexibility

fs pulses **5 PW** / 25x25 cm
ELI Beamlines [10^{15} W/ μm^2]

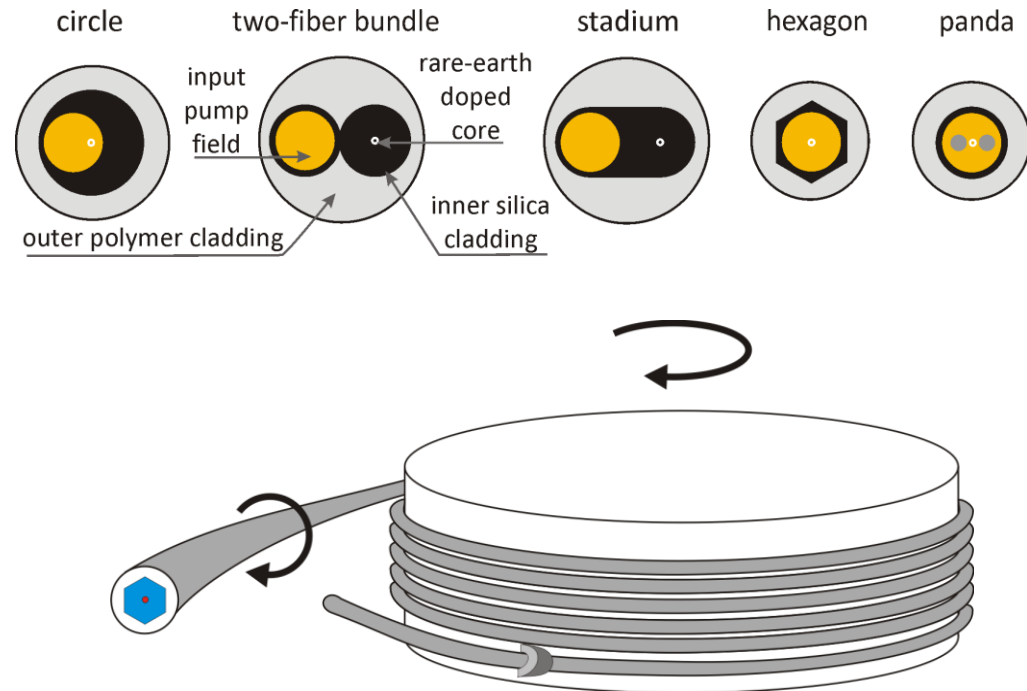
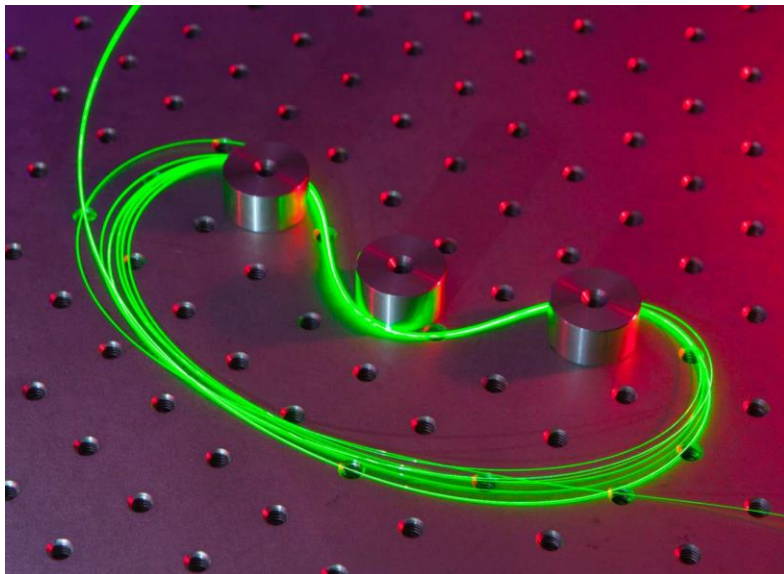
CW **40- 100 kW** / 10 μm^2
IPG Photonics [10^{15} W/ μm^2]



Fiber lasers and ASE sources

Design

Design and optimization of cross-section, winding (twisting), shape and of spool shape (kidney) of novel types of DC fibers

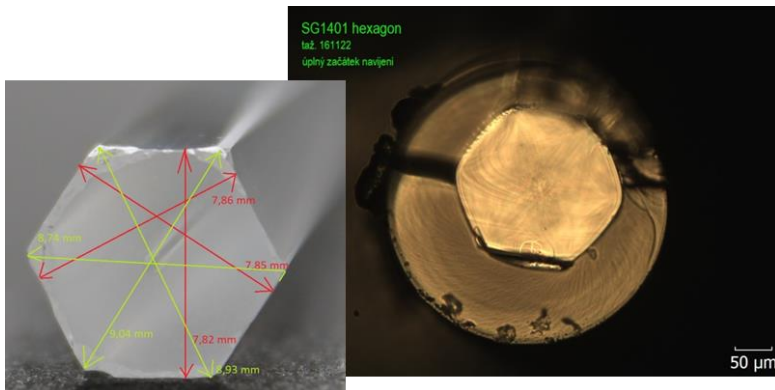
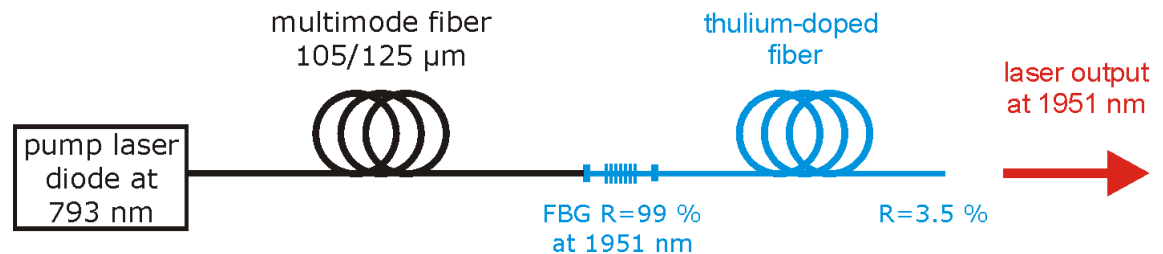


[Koška, Peterka, IEEE J. Selected Topics in Quantum El, 2, 2016]

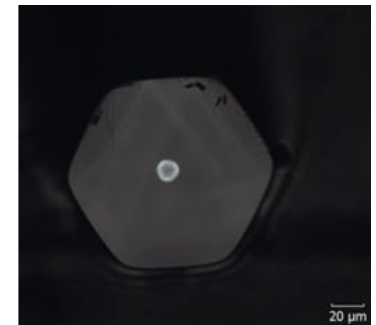
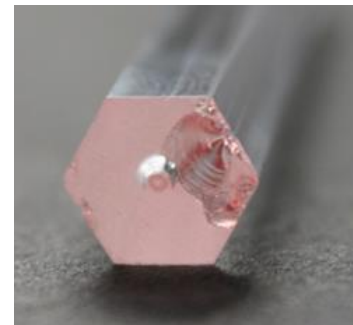
Fiber lasers and ASE sources

Design

Experimental verification of effect of fiber twisting on samples of Tm-doped fibers



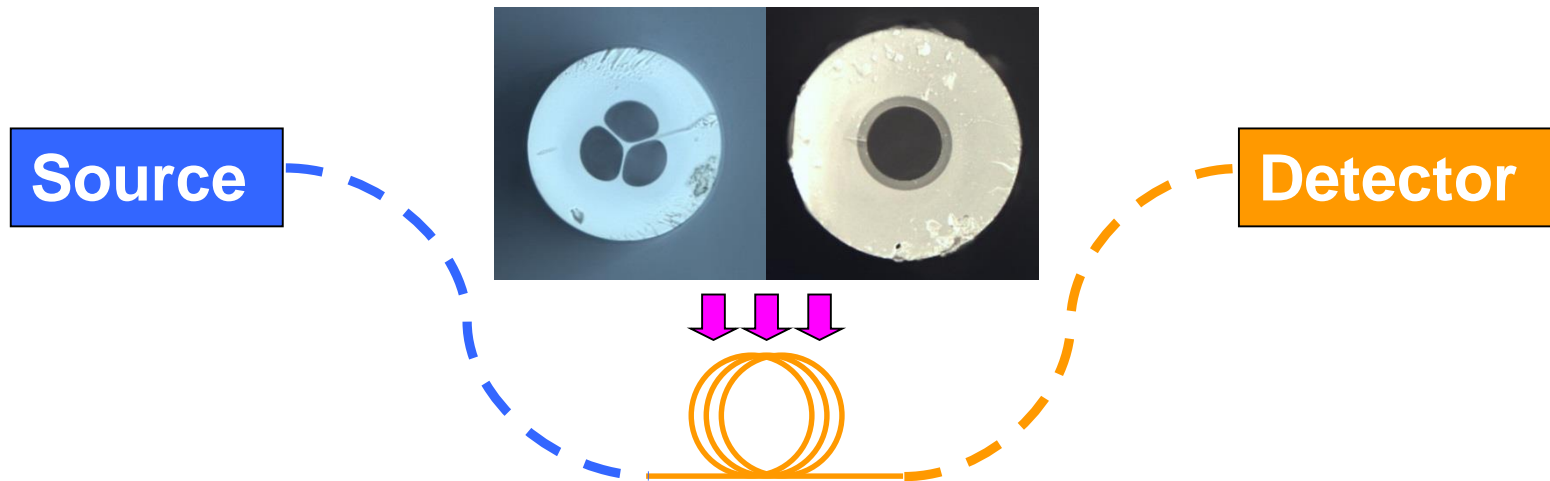
20 μm core / 250 μm flat-to-flat
 $\text{NA}_{\text{max}}=0.077$ (LMA), hot-twist



12 μm core / 130 μm flat-to-flat
 $\text{NA}_{\text{max}}=0.22$, cool-twist

[Koška, Peterka, Aubrecht, OPEX 24, 102 (2016)]

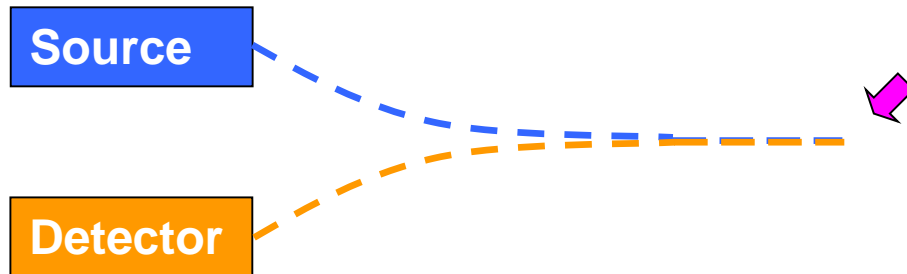
Optical fiber sensors



Continuous monitoring of (bio)chemicals and their concentration.

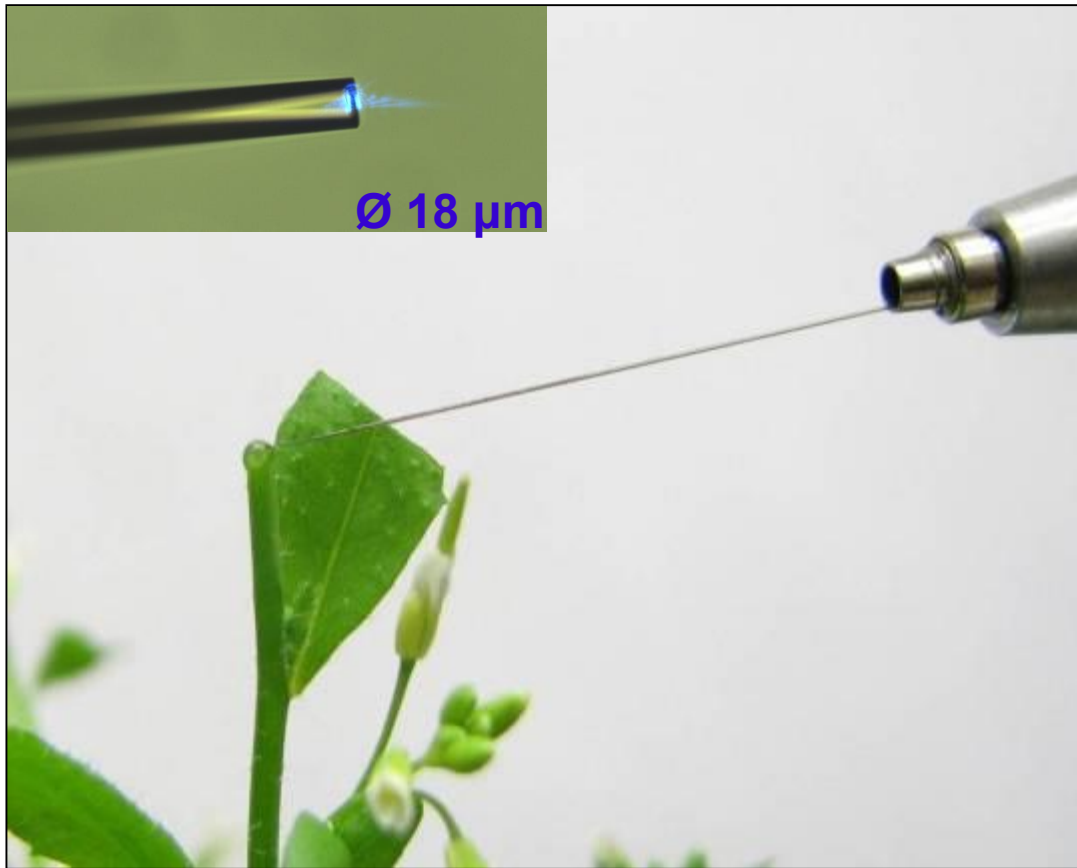
Suitable for :

- remote sensing
- distributed sensing
- flammable or explosives
- in high-voltage areas
- human body



Optical fiber sensors

In vivo detection of pH in small samples $\sim \mu\text{L}$



[I.Kasik, ABC, 2010]

SUMMARY

1. **Fiber technology : preparation of structures of high preciseness (<1%) from materials of ultra-high purity (impurities in ppbs only).**
2. **Fiber preparation in two steps : preform preparation and fiber drawing. (M)CVD technique (preform) makes possible to prepare multilayered tailored structures of suitable level of purity.**
3. **Fibers conventional (passive) and specialty (active). Fiber lasers competitive with Solid State Lasers (SSL).**
4. **Research of optical fibers & fiber lasers**

References

- **J. M. Senior** : [Optical fiber communications](#) - Principle and practise, Pearson Education Limited, Harlow, England, 2009.
- **A. Mendez, F.T. Morse** : [Specialty optical fibers handbook](#), Elsevier Science & Technol, USA, 2006.
- **Saaleh**, [Fotonika](#) (1 - 4), Matfyzpres
- **J. Schrofel, K. Novotný** : [Optické vlnovody](#), SNTL, 1986
- **S. R. Nagel, J. B. McChesney, K. L. Walker** : An overview of the [MCVD](#) process and performance, IEEE J. Quantum El. QE-18 (1982) 459-477
- **Peterka - Vláknové lasery**
- [Československý časopis pro fyziku](#) 1/2010, 4-5/2010, 1/2011
- [Jemná mechanika a optika](#) (2015)
- [Sdělovací technika](#) 3/2011

Be UFE !

- **STUDY** (diploma, thesis)

Czech Technical University

Charles University

Institute of Chemical Technology



- **PROJECTS** - partners CZ



- **INTERNATIONAL** - collaboration



Be carefull !



EXCURSION

1. Preform preparation (MCVD) + 2. Fiber drawing
3. Preform (fiber) characterization

Thank you for attention